

ship end June

# Work Order ID 59867

June 15, 2010 11:41:34 AM



Page 1

Item ID: D412-791-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Exit Illumination Assembly

Start Date: 6/15/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/17/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 412-791-045 CHG001

*S 10/06/10*

*for CL 10/06/21*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-6-21 SF (20) SF*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*S 10/06/10*

*(12)*

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Page 2

Item ID: D412-791-045

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Stop



Item Name: Exit Illumination Assembly

Start Date: 6/15/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/17/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Memo

0.00

0.00

10-6-30

24

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-791-045

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

10/06/30  
MF  
10-6-30

# Picklist Print

June 15, 2010 11:41:32 AM

Page 1

Work Order ID: 59867

Parent Item: D412-791-045

Parent Item Name: Exit Illumination Assembly



Start Date: 6/15/10

Required Date: 6/17/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3937-041



Luminescent Strip Assembly

Manufactured

No

110

Each

16.0000

16

32



10-6-21sf

17x  
B39877

Location

Loc Qty

Loc Code

ST097

16

54733

16

D3950-1RevA



Rivet

Manufactured

No

110

Each

0.0000

90

180



B34099 10-6-21sf2x

## 7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
		1				D3936-041	MAPBOX
		4				MS35207-244	SCREW
			15			D3937-041	PHOTOLUMINESCENT STRIPS
			90			D3950-1	RIVET (INCLUDES 10 EXTRA)
				1		18-200	CONNECTOR
				4		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				2		D3896-1	RELAY
				1		D3897-1	ANGLE
				1		LED-50-17-BG-E0705	ANNUNCIATOR
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS

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QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
					1	18-200	CONNECTOR
					5	1N4007	DIODE
					3	80-004-2-6	POTTED INSERTS
					1	D3897-1	ANGLE
					1	D3938-1	DECAL
					1	LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)
					1	M12883/45-01	RELAY BASE
					1	M81714/16-3	TERMINAL BLOCKS TRACK
					2	M81714/2-DC1	TERMINAL BLOCKS
					1	M81714/2-DD2	TERMINAL BLOCKS
					1	M83536/2-024	RELAY
					2	MS21042L06	NUT
					2	MS24693S26	SCREW
					3	MS35207-260	SCREW
					3	NAS1149D0363J	WASHER
					2	NAS1149DN632J	WASHER
					1	HW210	RESISTOR, 1K OHMS

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Revision: B

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